

Air Preparation Equipment

Air Preparation Filters



Air Dryers



Air Tank



Aftercoolers



Clean Gas Filters



Clean Air Filters

Directional Control Valves

Actuators

Air Preparation Equipment

Air Combination

Pressure Control Equipment

Pressure Detection Equipment

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SMC Air Preparation System

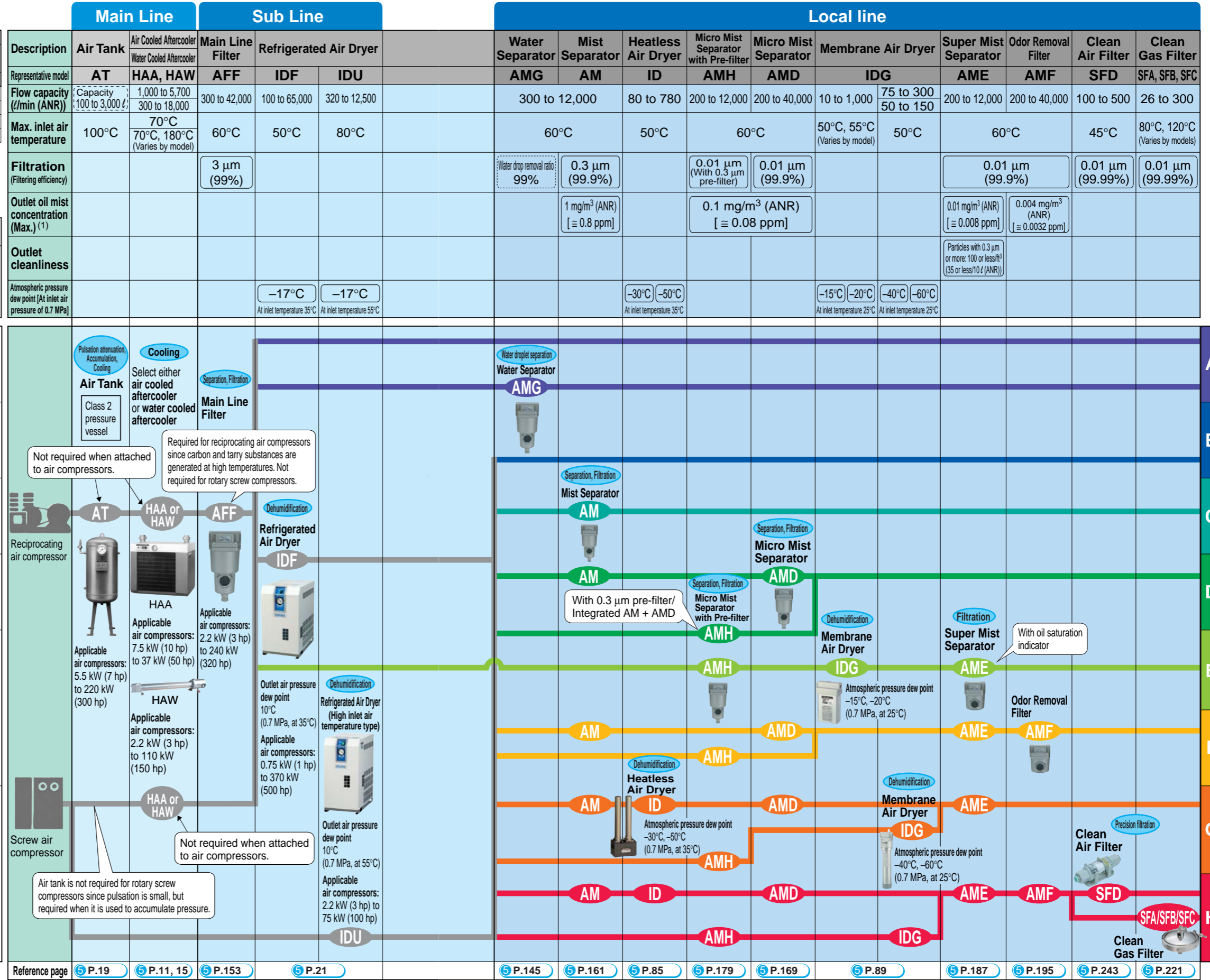
Class	Solid particle				Particle diameter μm	Concentration mg/m^3	Moisture Pressure dew point (At air pressure of 0.7 MPa) $^{\circ}\text{C}$	Oil Oil concentration mg/m^3
	Max. number of particles/ 1 m^3	Particle diameter $d\ \mu\text{m}$						
1	Not specified	100	1	0			1 ≤ -70	1 ≤ 0.01
2	Not specified	100000	1000	10			2 ≤ -40	2 ≤ 0.1
3	Not specified	10000	500	NA	NA		3 ≤ -20	3 ≤ 1
4	Not specified	Not specified	Not specified	1000			4 $\leq +3$	4 ≤ 5
5	Not specified	Not specified	Not specified	20000			5 $\leq +7$	
6	NA			≤ 5	≤ 5		6 $\leq +10$	
7	NA			≤ 40	≤ 10			

Indication: The degree of quality is indicated with 1, 4 and 2 for systems with solid particle "class 1," moisture "class 4" and oil "class 2."

System no.	Application	Impurity in compressed air					
		Moisture Dew point	Moisture content	Filtration	Oil mist density ⁽¹⁾	Cleanliness	Oil odor Quality grade as system ⁽²⁾
A	Water drop removal air • Air blowing (Simple removal of particles) • General pneumatic tools	Atmospheric pressure dew point 6°C 0.7 MPa Pressure dew point 40°C	7 g/m ³ (ANR)	3 μm (Filtering efficiency 99%)	—	—	3, -, -
B	Dry air • Used for the same applications as A, when temperature drop in the middle of piping is large.	—	—	—	—	—	3, 4, - 3, 5, - 3, 6, -
C	Dry air • General pneumatic equipment • General painting	Atmospheric pressure dew point -14 to -23°C	1.7 g/m ³ (ANR) to 0.8 g/m ³ (ANR)	0.3 μm (Filtering efficiency 99.9%)	Max. 1 mg/m ³ (ANR) 0.8 ppm	—	2, 4, 3 2, 5, 3 2, 6, 3
D	Dry clean air • High grade painting • Sequence control • Measurement device • Instrumentation • Drying and cleaning (Precision parts) • Machine tools (Pneumatic bearing)	0.7 MPa Pressure dew point 15 to 3°C	0.01 mg/m ³ (ANR)	0.01 μm (Filtering efficiency 99.9%)	Max. 0.01 mg/m ³ (ANR) 0.008 ppm	—	1, 4, 1 1, 5, 1 1, 6, 1
E	Dry clean air • Without refrigerated air dryer on the sub line • Built-in with equipment (With machine tools, 3-D measurement device, etc.)	Atmospheric pressure dew point -30 to -60°C	0.5 g/m ³ (ANR) to 0.02 g/m ³ (ANR)	0.01 μm (Filtering efficiency 99.9%)	Max. 0.01 mg/m ³ (ANR) 0.008 ppm	—	1, 1, 1 1, 2, 1 1, 3, 1
F	Deodorant air • Stirring, transporting, drying and packaging • Food industry (Except direct blowing to foods)	0.7 MPa Pressure dew point -6 to -42°C	0.02 g/m ³ (ANR)	0.01 μm (Filtering efficiency 99.9%)	Max. 0.004 mg/m ³ (ANR) 0.0032 ppm	—	—
G	Low dew point clean air • Drying electric and electronic parts • Drying a filling tank • Transporting powders • Ozone generator • Low temperature actuated equipment	0.7 MPa Pressure dew point -6 to -42°C	0.02 g/m ³ (ANR)	0.01 μm (Filtering efficiency 99.9%)	Max. 0.004 mg/m ³ (ANR) 0.0032 ppm	—	—
H	Low dew point clean air (For clean room) • Blowing semiconductor parts in the clean room	0.7 MPa Pressure dew point -6 to -42°C	0.02 g/m ³ (ANR)	0.01 μm (Filtering efficiency 99.9%)	Max. 0.004 mg/m ³ (ANR) 0.0032 ppm	—	—

Class	Max. number of particles/ 1 m^3	Particle diameter $d\ \mu\text{m}$	Concentration mg/m^3	Moisture Pressure dew point (At air pressure of 0.7 MPa) $^{\circ}\text{C}$	Oil Oil concentration mg/m^3
1	Not specified	100	1	0	
2	Not specified	100000	1000	10	
3	Not specified	10000	500	NA	NA
4	Not specified	Not specified	Not specified	1000	
5	Not specified	Not specified	Not specified	20000	
6	NA			≤ 5	≤ 5
7	NA			≤ 40	≤ 10

Note 1) When the inlet oil mist density (compressed air density) is approximately 30 mg/m³ (ANR) or less.
 Note 2) This describes the grade of compressed air quality based on ISO8573-1: 2001 (JIS B8392-1: 2003), which is the maximum quality grade for the system. It varies, however, depending on the inlet air conditions.
 Note 3) Contact SMC since this can be manufactured as a special order (depending on the operating conditions).



SMC Air Preparation System Technical Information

Impurities Reducible by Air Preparation Equipment

Product name	Model	Solid foreign matter		Oil mist	Smell	Moisture	
		Filtration Minimum solid diameter that can be removed more than 95 % (μm)	Outlet cleanliness	Outlet oil mist concentration Max. mg/m ³ (ANR) [ppm]		Droplet Removal rate (%)	Water steam Atmospheric pressure dew point (°C)
Air Filter	AF	5	—	△	×	△	
Main Line Filter	AFF	3					
Mist Separator	AM	0.3					
Micro Mist Separator	AMD						
Super Mist Separator	AME	0.01	35 particles or less of 0.3 μm diameter or larger/10 ℓ (ANR) (100 particles/ft ³ or less)	0.01 [0.008]		×	
Odor Removal Filter	AMF			△	Deodorization of oil smell		
Clean Gas Filter	SFA SFB SFC			—			
Clean Air Filter	SFD						
Drain Catch	AMG	△	—		×	99	
Air-cooled Aftercooler	HAA		×	×	×	△	△
Water-cooled Aftercooler	HAW						
Refrigerated Air Dryer	IDF/IDU						
Heatless Air Dryer	ID						
Membrane Air Dryer	IDG						

Red: Reducible ×: Not reducible △: Reducible as secondary effect.

Dew Point

When air is cooled under the constant pressure and water vapor becomes saturated into dew. The temperature at which the condensed water is formed is defined as the dew point.

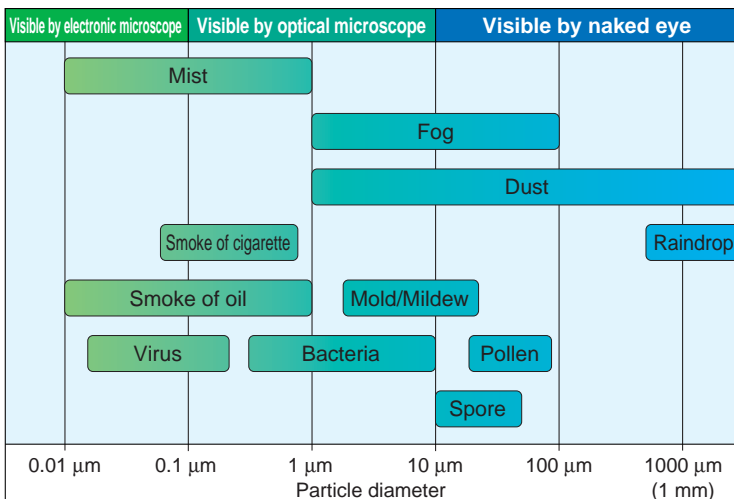
Atmospheric pressure dew point: The dew point under atmospheric pressure

<Ex.> Blow the compressed air into atmospheric:
Dew appears when cooled under the atmospheric pressure.

Pressure dew point: The dew point under applied pressure

<Ex.> Compressed air line:
Condensed into dew when cooled lower than the pressure dew point.

Particle Diameter (Reference)



ISO Compressed Air Quality Grade

The grade of compressed air purity with solid particles, water, and oil as defined by ISO 8573-1: 2001 (JIS B8392-1: 2003).

Class	Solid particle				Particle diameter μm	Concentration mg/m ³	Moisture Pressure dew point (At air pressure) of 0.7 MPa / °C	Oil concentration mg/m ³
	Max. number of particles/1 m ³							
	Particle diameter d μm							
	≤ 0.10	0.10 < d ≤ 0.5	0.5 < d ≤ 1.0	1.0 < d ≤ 5.0				
1	Not specified	100	1	0			1 ≤ -70	1 ≤ 0.01
2	Not specified	100000	1000	10			2 ≤ -40	2 ≤ 0.1
3	Not specified	Not specified	10000	500	NA	NA	3 ≤ -20	3 ≤ 1
4	Not specified	Not specified	Not specified	1000			4 ≤ +3	4 ≤ 5
5	Not specified	Not specified	Not specified	20000			5 ≤ +7	
6					≤ 5	≤ 5	6 ≤ +10	
7					≤ 40	≤ 10		

Indication: The degree of quality is indicated with 1, 4 and 2 for systems with solid particle "class 1," moisture "class 4" and oil "class 2."

- AF, AFF, AM, AMD, AME, AMF ... ⑤ P. 153, 327
- SFA, SFB, SFC ⑤ P. 221
- AMG ⑤ P. 141
- HAA, HAW ⑤ P. 11
- IDF/IDU ⑤ P. 21
- ID, IDG ⑤ P. 85

Air Tank

Pulsation prevention
Accumulation
Cooling

Air Tank



AT

2nd class pressure vessel

(Japan)

5 P. 19

Model	Size (ℓ)	Port size for air inlet/outlet	Applicable compressor output (kW)	Mass (kg)	Operating conditions range		Proof pressure (MPa)	Safety valve set pressure (MPa)	Material	Painting color	Accessories	
					Max. operating pressure (MPa)	Max. fluid temperature (°C)						
AT	6C	100	Rc 1/2	5.5	55	0.97	0 to 100	1.46	0.97	Rolled steel plate	External surface: Mansel N-5.5 (Gray) Internal surface: Not painted	Safety valve Pressure gauge Drain valve Anchor bolts
	11C	200	Rc 3/4	11	105							
	22C	400	Rc 1 1/2	22	170							
	37C	500		37	195							
	55C	700	50 (2B) flange	55	265							
	75C	1,000		75	385							
	125C	1,500	80 (3B) flange	125	495							
	150C	2,000	100 (4B) flange	150	770							
	220C	3,000		220	960							

Variant Model

Model	Stainless steel	Paint and color change	Painting method	Internal surface treatment	Port size change	Flange connection	With companion flange	With auto drain	Mounting hole location change	Horizontal type	Vacuum	High pressure	International standards
AT	6C												
	11C					○	○						
	22C												
	37C												
	55C	○	○	○	○	○		●	○	○	○	▲	—
	75C						●	◎					
	125C												
	150C												
	220C												

5 P. 19

● : Standard (Including option) ◎ : Made to Order (*1) ○ : Special order A (*2) ▲ : Special order B (*3) — : Not available

*1) Special listed in the catalog.

*2) Available by modifying the standard model.

*3) This is technically possible, but consult with SMC for dimensions, costs and delivery.

Directional Control Valves

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Aftercoolers

Cooling

Aftercooler Air cooled



HAA

5 P. 11

Aftercooler Water cooled



HAW

5 P. 15

Model	Basic performance		Basic performance conditions						Operating conditions range			Port size for inlet/outlet	Drain size	Power supply (Air cooled)	Cooling water amount /min (Water cooled)
	Outlet air temperature (°C)	Air flow rate /min (ANR) [Applicable compressor output (kW)]	Inlet air temperature (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)	Cooling water inlet temperature (°C)	Inlet air temperature (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)						
										Screw compressor	Reciprocating compressor				
HAA	7	1,000 [7.5]	70	0.7	32	—	5 to 100	0.05 to 1.0 (With auto drain: 0.15 to 1.0)	2 to 50	Rp 3/4 Socket	Rc 3/8	Single phase 100 V AC (50/60 Hz) Single phase 200 V AC (50/60 Hz)	—		
	15	2,200 [15]								1B Union		Single phase 100 V AC (50/60 Hz) 3 phase 200 V AC (50/60 Hz)			
	22	3,300 [22]								1 1/2 Union		3 phase 200 V AC (50/60 Hz)			
	37	5,700 [37]										Rc 1/2 (With auto drain: Rc3/8)			
HAW	2	300 [2.2]	70	0.7	32	30	5 to 100	0.05 to 1.0 (With auto drain: 0.15 to 1.0)	2 to 50	Air side Rc 1/2 Cooling water side Rc 1/2	Rc 1/2	—	5		
	7	1,000 [7.5]								Air side Rc 3/4 Cooling water side Rc 1/2					
	22	3,300 [22] / 2,100 [15]	Screw compressor 70 Reciprocating compressor 180				5 to 200	0.05 to 0.97 (With auto drain: 0.15 to 0.97)		Air side Rc 1 1/2 Cooling water side Rc 3/4	Rc 3/4			17	
	37	5,700 [37] / 4,300 [22]								Air side Rc 1 1/2 Cooling water side Rc 1				25	
	55	8,600 [55] / 5,600 [37]								Air side Rc 2 Cooling water side Rc 1				36	
	75	12,000 [75] / 8,000 [55]								Air side 80 (3B) flange Cooling water side Rc 1 1/4				Rc 1	40
	110	18,000 [110] / 11,000 [75]													45

Variant Model

Model	Power terminal connection	With auto drain	With pre-filter	With base	With companion flange (Screwed flange)	Paint and color change	Port size change
HAA	7						
	15	●	●	●	○	○	▲
	22	●	●	●	○	○	▲
	37	●	●	●	○	○	▲
HAW	2						
	7						
	22		●	—	—	●	○
	37		●	—	—	●	○
	55		●	—	—	●	○
75		●	—	—	●	○	
110		●	—	—	●	○	

● : Standard (Including option) ○ : Special order A (*1) ▲ : Special order B (*2) — : Not available
 *1) Available by modifying the standard model.
 *2) This is technically possible, but consult with SMC for dimensions, costs and delivery.

Air Dryers (Refrigerated Type)

Cooling, Dehumidification

Refrigerated Air Dryer

Standard inlet air type
Max. inlet air temperature: 35, 40°C



IDF

5 P. 21

Refrigerated Air Dryer

High inlet air temperature type
Max. inlet air temperature: 50, 66°C



IDU

5 P. 21

Model	Applicable compressor output (kW)	Basic performance Dew point (°C)	Basic performance conditions				Operating condition range				Power supply voltage (V) (50/60 Hz)	Power consumption (W)		Port size	Refrigerant	Refrigerant condensation method																																																																				
			Air flow rate (m³/min [ANR])		Inlet air temperature (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)	Inlet air temperature (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)		50 Hz	60 Hz																																																																							
			50 Hz	60 Hz																																																																																
IDF	1E	0.75	0.1	0.12	35	0.7	32	5 to 50	0.15 to 1.0	2 to 40	Single phase AC 100/100, 110	180	202	Rc 3/8	R134a (HFC)	Air cooled condenser																																																																				
	2E	1.5															0.2	0.235																																																																		
	3E	2.2																	0.32	0.37																																																																
	4E	3.7																			0.52	0.57																																																														
	6E	5.5																					0.75	0.82																																																												
	8E	7.5																							1.22	1.32																																																										
	11E	11	1.65	1.82																																																																																
	15E	15			2.8	3.1																																																																														
	22E	22									3.9	4.3																																																																								
	37E	37											5.7	6.1																																																																						
	55E	55															8.4	9.8																																																																		
	75E	75																	11.0	12.4																																																																
	120D	120	20.0	23.0																																																																																
	150D	150			25.0	30.0																																																																														
190D	190	32.0					38.0																																																																													
240D	240							43.0	50.0																																																																											
370B	370									54.0	65.0																																																																									
IDU	3E											2.2	0.32	0.37	55	0.7	32	5 to 80	0.15 to 1.0	2 to 40	Single phase AC 100/100, 110	180	220	Rc 3/8	R134a (HFC)	Air cooled condenser																																																										
	4E		3.7	0.52								0.57																																																																								
	6E		5.5		0.75	0.82																																																																														
	8E	7.5	1.1				1.2																																																																													
	11E	11						1.5	1.7																																																																											
	15E	15								2.6	2.8																																																																									
	22E	22											3.9	4.3																																																																						
	37E	37		5.7								6.1																																																																								
	55E	55			8.4	9.8																																																																														
	75E	75	11.0				12.5																																																																													
	IDU	75E						75	11.0												12.5	35	0.7	32			5 to 60	0.15 to 1.0	2 to 40	Single phase AC 200/200, 220	810	940	R 1	R407C (HFC)	Water cooled condenser																																																	
										IDU	75E																									75	11.0	12.5	35	0.7	32	5 to 60	0.15 to 1.0	2 to 40	3 phase AC 200/200, 220	1,400	1,750	R 2	R407C (HFC)	Water cooled condenser																																		
													IDU	75E																																					75	11.0	12.5	35	0.7	32	5 to 60	0.15 to 1.0	2 to 40	3 phase AC 200/200, 220	2,100	2,500	R 2	R407C (HFC)	Water cooled condenser																			
				IDU								75E																																																						75	11.0	12.5	35	0.7	32	5 to 60	0.15 to 1.0	2 to 40	3 phase AC 200/200, 220	2,500	3,100	65 (2 1/2B) flange	R407C (HFC)	Water cooled condenser				
IDU					75E	75									11.0	12.5	35	0.7	32	5 to 60					0.15 to 1.0	2 to 40																																																							3 phase AC 200/200, 220	4,000	5,000	80 (3B) flange
			IDU				75E																																																																													
	IDU	75E						75	11.0												12.5	35	0.7	32			5 to 60	0.15 to 1.0	2 to 40	3 phase AC 200/200, 220	6,300	7,600	150 (6B) flange	R22	Water cooled condenser																																																	
										IDU	75E																									75	11.0	12.5	35	0.7	32	5 to 60	0.15 to 1.0	2 to 40	3 phase AC 200/200, 220	6,400	7,700	150 (6B) flange	R22	Water cooled condenser																																		

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Variant Model


International Standards

CE
Single phase 230 V AC (50 Hz)
The IDFA series are available.

UL
Single phase 115 V AC (60 Hz) or
Single phase 230 V AC (60 Hz)
The IDFB series are available.

Heat Exchanger


Stainless steel (Plate type heat exchanger)
Anti-corrosion and compact stainless steel plate heat exchanger is adopted.




Stainless steel (Shell & tube type)
Integrating a plate fin tube type heat exchanger (Material: Copper, Aluminum) in a stainless vessel.

Auto Drain

With heavy duty auto drain
Durable float type auto drain
Higher reliability with waste.

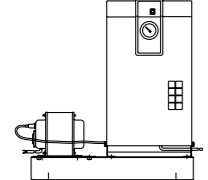


With motor driven auto drain
High reliability with waste and high viscosity material. Periodical discharge by opening/closing the valve.



Electric

Optional voltage (Base mounted transformer)
Common base mounted transformer



Corresponding voltage
Single phase 110 V to 480 V AC (50 Hz)
110 V to 520 V AC (60 Hz)
3 phase 220 V to 440 V AC (50, 60 Hz)

Optional voltage (Without transformer)
Electric parts of a refrigerator and a fan motor uses the corresponding voltage components without using a transformer.
Corresponding voltage
Single phase 115 V AC (60 Hz)
Single phase 220 V to 240 V AC (50 Hz)

Optional voltage (Built-in transformer)
Installing a transformer inside a panel.
Corresponding voltage
3 phase 220 V, 240 V, 380 V, 400 V,
415 V, 440 V AC

With terminals for operation/irregular signal
Integrating the terminals which can read the following signals:
Operation signal
(During operation: Contact closed with no voltage.)
Irregular signal
(Irregular happens: Contact closed with no voltage.)

With electric leak breaker
Sensitivity current: 30 mA
Integrated or mounted on the side panel of a dryer. (Depending on the model)

Environment

Anti-corrosive treatment copper tube
Epoxy painting on the copper and copper alloy parts to resist corrosive gases (Hydrogen sulphide, sulfurous acid gas etc.) Except for electric parts.

Others

For medium pressure
Max. operating pressure: 1.5 MPa
Changing a heat exchanger and an auto drain to the medium pressure specifications.

Water cooled condenser
Possible to use under the environment at high ambient temperatures or closed locations without raising the ambient temperature.
(A cooling tower is required when the cooling water is circulated for using.)

For compressed air cooling
Using for cooling purpose because cooled and dehumidified air (approx. 10°C) will not be processed without heating.
(Pay attention to the air consumption because it will be less consumed than a standard model.
Use caution when selecting a model.)

Air clean unit
Mounting mist separator, micro mist separator and super mist separator are integrated to supply clean and dehumidified air.



Air clean unit (With temperature control unit)
Electric heater and temperature control unit are integrated into the air clean unit to adjust the cooled and dehumidified air to a certain temperature level and supply clean and temperature-controlled air.
Set temperature range: 18 to 30°C

Contents	Model	IDF															IDU											
		1E	2E	3E	4E	6E	8E	11E	15E	22E	37E	55E	75E	120D	150D	190D	240D	370B	3E	4E	6E	8E	11E	15E	22E	37E	55E	75E
International standards	CE	▲						●							▲								▲					
	UL	▲				●										▲							▲					
Heat exchanger material	Stainless steel (Plate heat type exchanger)	▲					●														●							
	Stainless steel (Shell & tube type)										●						▲										●	
Electric	Optional voltage (Without transformer)	▲					● ^{(*)4}									▲								▲				
	Optional voltage (Built-in transformer)																											
	Optional voltage (Base mounted transformer)	▲							●															●				
	With terminals for operation/irregular signal		○								●													●				
	With electric leak breaker		○								●								◎					●				
Auto drain	With heavy duty auto drain		○							●								◎					●					
	With motor driven auto drain		○							●													●					
Environment	Anti-corrosive treatment copper tube							●															●					
	Copper-free, Fluorine-free								—															—				
Others	For medium pressure		○						●								▲						●					
	Water cooled condenser							▲							●								▲					
	For compressed air cooling							●									▲									▲		
	Air clean unit				○																				▲			
Air clean unit (With temperature control unit)	▲				○											▲								▲				

●: Standard (Including option) ◎: Made to Order (*1) ○: Special order A (*2) ▲: Special order B (*3) —: Not available /: Substitutable

*1) Special listed in the catalog. *2) Available by modifying the standard model.
*3) This is technically possible, but consult with SMC for dimensions, costs and delivery.
*4) Select the IDFA series when power supply is single phase, 220 to 240 V AC (50 Hz).
Select the IDFB series when power supply is single phase, 115 V, 230 V AC (60 Hz).

Air Dryer (Desiccant Type)

[Dehumidification]

Heatless Air Dryer



ID

P. 85

Model	Atmospheric pressure dew point (°C)	Basic performance conditions					Operating condition range			Power supply voltage (V)	Port size for air inlet/outlet Rc, G, NPT
		Air flow rate ℓ/min (ANR)		Inlet air temperature (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)	Inlet air temperature (°C)	Inlet air pressure (MPa)	Ambient temperature (°C)		
		Outlet	Purge								
ID	-30	35	0.7	32	5 to 50	2 to 50	0.3 to 1.0	0.3 to 0.9	0.3 to 1.0	Single phase 100/100, 110 VAC (50/60 Hz)	1/4
											1/2
											3/4
										Single phase 200/200, 220 VAC (50/60 Hz)	1/4
											1/2
											3/4
										Single phase 110 VAC (50 Hz)	1/4
											1/2
											3/4
										Single phase 220 VAC (50 Hz)	1/4
											1/2
											3/4
											1/4
											1/2
											3/4

Variant Model

Lower dew point (Atm. pressure dew point: -50°C)

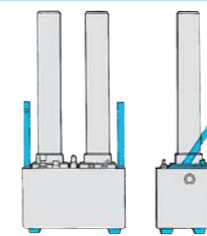
Changing desiccant, from standard silica aluminum oxide gel to synthetic zeolite.
Outlet atmospheric pressure dew point: -50°C
(Conditions: Inlet pressure: 0.7 MPa, Inlet air temperature: 20°C)

Desiccant change

Changing desiccant to synthetic zeolite (small particle type) or active alumina, etc. to conform to the outlet air atmospheric temperature dew point -60°C.
Possible to fulfill the desiccant dividing into double layer, making use of characteristics of each desiccant.

With bracket

Wall mounting brackets are available. (Standard type is floor sitting.)



Model	ID			
	20□	30□	40□	60□
Lower dew point (Atm. pressure dew point: -50°C)		○		
Desiccant change		○		
With bracket		○		
Copper-free, Fluorine-free		—		
International standards (CE/UL)		▲		

○: Made to Order (*1) ○: Special order A (*2) ▲: Special order B (*3) —: Not available

*1) Special listed in the catalog *2) Available by modifying the standard model.

*3) This is technically possible, but consult with SMC for dimensions, costs and delivery.

Air Dryer (Membrane Type)

[Dehumidification]

Membrane Air Dryer



5 P. 89

Model	Basic performance		Basic performance conditions				Operating condition range			Port size for air inlet/outlet Rc, G, NPT
	Atmospheric pressure dew point (°C)	Air flow rate l/min (ANR)		Inlet air temperature (°C)	Inlet air pressure (MPa)	Inlet air temperature (°C) (No freezing)	Inlet air pressure (MPa)	Ambient temperature (°C) (No freezing)		
		Outlet	Purge							
IDG	-20	1	10	2.5	25	0.7	-5 to 55	0.3 to 0.85	-5 to 55	1/4
		3	25	6						1/8, 1/4
		5	50	12						1/4, 3/8
		10	100	25						
		20	200	50						
		30	300	75						
		50	500	125						
		60	600	75						
		75	750	150						
		100	1,000	190						
	-15	3H	25	3			-5 to 55	0.3 to 0.85	-5 to 55	1/8, 1/4
		5H	50	6						1/4, 3/8
		10H	100	11						
		20H	200	22						
		30H	300	35						
		50H	500	60						
		60H	600	65						
		75H	750	80						
		100H	1,000	110						
		-40	30L	75						25
50L	110		40	3/8, 1/2						
60L	170		57							
75L	240		80	1/2						
100L	300		100	1/4, 3/8						
-60	60S	50	27	-5 to 50	0.3 to 1.0	-5 to 50	3/8, 1/2			
	75S	100	54				3/8, 1/2			
	100S	150	85							

Variant Model

With purge air fitting

Purge air for dehumidification and a dew point indicator will be exhausted to the outside by tubing, not exhausted to around the dryer.



Purge volume change

Purge volume can be changed by changing the orifice diameter.
 Purge volume/Large: Dehumidification performance is increased.
 Purge volume/Small: Even though dehumidification performance is decreased, consumption volume for a compressor is reduced and lower running cost is achieved. (Guide: Atmospheric pressure increases by approx. 1°C by reducing the purge volume by 10 %.)

Modular connection (w/ filter, regulator)

Modular connection is available.



Clean room application

- Assembled in the clean room
- Clean double package
- With purge air fitting (Clean fitting)



Model	IDG									
	1	3	5	10	20	30	50	60	75	100
With purge air fitting						○				
Purge volume change	▲					○				
Modular connection (w/ filter, regulator)	—					●				
Clean room application	○					○				
Copper-free, Fluorine-free										—

● : Standard (Including option) ○ : Made to Order (*1) ○ : Special order A (*2) ▲ : Special order B (*3) — : Not available
 *1) Special listed in the catalog *2) Available by modifying the standard model.
 *3) This is technically possible, but consult with SMC for dimensions, costs and delivery.

Air Preparation Filters

[Water droplet removal]

Water Separator

Water droplet separation rate: 99%



5 P. 141

AMG150C to 550C

AMG650, 850

[Large dust particle filtration, Oil droplet separation]

Main Line Filter

Nominal filtration rating: 3 μm

[Filtration efficiency: 99%]



5 P. 153

AFF2C to 22C

AFF37B, 75B

AFF75A to 220A

[Dust filtration, Oil mist separation]

Mist Separator

Nominal filtration rating: 0.3 μm

[Filtration efficiency: 99.9%]

Oil mist density at outlet:

Max. 1.0 mg/m³ (ANR)

[Approx. 0.8 ppm]

5 P. 161



AM150C to 550C AM650, 850

[Dust filtration, Oil mist separation]

Micro Mist Separator

Nominal filtration rating: 0.01 μm

[Filtration efficiency: 99.9%]

Oil mist density at outlet:

Max. 0.1 mg/m³ (ANR)

[Approx.

0.08 ppm]

5 P. 169



AMD150C to 550C

AMD650, 850

Model		Flow capacity ℓ/min (ANR) Max. flow capacity at 0.7 MPa inlet pressure	Port size	Note	
AMG	150C	300	1/8, 1/4	Piping support type	
	250C	750	1/4, 3/8		
	350C	1,500	3/8, 1/2		
	450C	2,200	1/2, 3/4		
	550C	3,700	3/4, 1		
	650	6,000	1, 1 1/2		
	850	12,000	1 1/2, 2		
AFF	2C	300	1/8, 1/4	Piping support type	
	4C	750	1/4, 3/8		
	8C	1,500	3/8, 1/2		
	11C	2,200	1/2, 3/4		
	22C	3,700	3/4, 1		
	37B	6,000	1, 1 1/2		
	75B	12,000	1 1/2, 2		
	75A		50(2B) flange		
	125A	22,000	80(3B) flange	Free standing type	
	150A	28,000	100(4B) flange		
220A	42,000				
AM	150C	300	1/8, 1/4	Piping support type	
	250C	750	1/4, 3/8		
	350C	1,500	3/8, 1/2		
	450C	2,200	1/2, 3/4		
	550C	3,700	3/4, 1		
	650	6,000	1, 1 1/2		
	850	12,000	1 1/2, 2		
AMD	150C	200	1/8, 1/4	Piping support type	
	250C	500	1/4, 3/8		
	350C	1,000	3/8, 1/2		
	450C	2,000	1/2, 3/4		
	550C	3,700	3/4, 1		
	650	6,000	1, 1 1/2		
	850	12,000	1 1/2, 2		
	801	8,000	50(2B) flange		
	901	24,000	50(2B), 80(3B), 100(4B) flange		
	800	8,000	50(2B) flange		Free standing type
	900	24,000	50(2B), 80(3B), 100(4B) flange		
	1000	40,000	100(4B), 150(6B) flange		

[Dust filtration, Oil mist separation]

Micro Mist Separator with Pre-filter

Built-in 0.3 μm pre-filter
 The AM + AMD element have been integrated to achieve a space-saving design.
 Nominal filtration rating: 0.01 μm
 [Filtration efficiency: 99.9%]
 Oil mist density at outlet:
 Max. 0.1 mg/m³ (ANR)
 [Approx. 0.08 ppm]



5 P. 179

AMH150C to 550C AMH650, 850

[Dust filtration, Oil mist separation]

Super Mist Separator

Color change indicates when element is saturated.
 Nominal filtration rating: 0.01 μm
 [Filtration efficiency: 99.9%]
 Oil mist density at outlet:
 Max. 0.01 mg/m³ (ANR)
 [Approx. 0.008 ppm]
 Cleanliness at outlet:
 Not more than 35 particles of size 0.3 μm or larger/10 ℓ (100 particles or less/ft³)



5 P. 187

AME150C to 550C AME650, 850

[Deodorization]

Odor Removal Filter

Nominal filtration rating: 0.01 μm
 [Filtration efficiency: 99.9%]
 Oil mist density at outlet:
 Max. 0.004 mg/m³ (ANR)
 [Approx. 0.0032 ppm]



5 P. 195

AMF150C to 550C AMF650, 850

Model		Flow capacity ℓ/min (ANR) Max. flow capacity at 0.7 MPa inlet pressure	Port size	Note
AMH	150C	200	1/8, 1/4	Piping support type
	250C	500	1/4, 3/8	
	350C	1,000	3/8, 1/2	
	450C	2,000	1/2, 3/4	
	550C	3,700	3/4, 1	
	650	6,000	1, 1 1/2	
	850	12,000	1 1/2, 2	
AME	150C	200	1/8, 1/4	Piping support type
	250C	500	1/4, 3/8	
	350C	1,000	3/8, 1/2	
	450C	2,000	1/2, 3/4	
	550C	3,700	3/4, 1	
	650	6,000	1, 1 1/2	
	850	12,000	1 1/2, 2	
AMF	150C	200	1/8, 1/4	Piping support type
	250C	500	1/4, 3/8	
	350C	1,000	3/8, 1/2	
	450C	2,000	1/2, 3/4	
	550C	3,700	3/4, 1	
	650	6,000	1, 1 1/2	
	850	12,000	1 1/2, 2	
	801	8,000	50(2B) flange	
	901	24,000	50(2B), 80(3B) 100(4B) flange	
	800	8,000	50(2B) flange	
	900	24,000	50(2B), 80(3B) 100(4B) flange	
	1000	40,000	100(4B), 150(6B) flange	Free standing type

Directional Control Valves

Actuators

Air Preparation Equipment

Air Combination

Pressure Control Equipment

Pressure Detection Equipment

INDEX

Clean Gas Filters

[Disc type]

- Short IN/OUT distance
- Easy element replacement

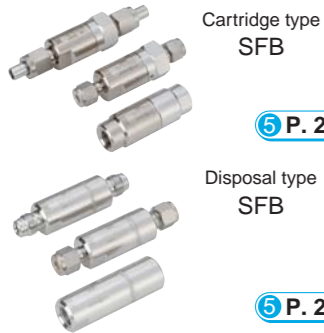


Cartridge type SFA

5 P. 221

[Straight type]

- Compact
- Easy element replacement
- For small flow rate filtration



Cartridge type SFB

5 P. 221

Disposal type SFB

5 P. 221

[Multistage disc type]

- Large flow rate can be filtrated.



Disposal type SFC

5 P. 221

Model	Air flow rate ℓ /min (ANR)	Filtration (μ m)	Element surface (cm ²)	Connection	Element replacement	Inlet air temperature (°C)	Ambient temperature (°C)	Other Specifications			
SFA	100	26	14	Rc 1/4	Possible	5 to 80	5 to 80	<ul style="list-style-type: none"> • Operating fluid: Air, Nitrogen • Maximum operating pressure: 0.99 MPa • Material / Housing: Stainless steel 316 (Electrolytic polishing) 			
	101			NPT 1/4							
	102			TSJ 1/4							
	103			UOJ 1/4							
	200	70	33	Rc 1/4							
	201			NPT 1/4							
	202			TSJ 1/4							
	203			UOJ 1/4							
	300	140	57	Rc 1/4							
	301			NPT 1/4							
	302			TSJ 1/4							
	303			UOJ 1/4							
SFB	100	45	10	Rc 1/4	Possible	5 to 80	5 to 80	<ul style="list-style-type: none"> • Filter medium: PTFE • Seal material: Fluoro-rubber (FKM) (PTFE: SFC only) • Inspection: 0.1 μm purification inspection (All products) Helium leak test (The SFB300, SFC100 series only) • Packaging: Antistatic double packaging 			
	101			NPT 1/4							
	102			TSJ 1/4							
	103			UOJ 1/4							
	104	M5									
	200	400	Nominal 120 (Sintered metallic element)	Rc 1/4							
	201			NPT 1/4							
	202			TSJ 1/4							
	203			UOJ 1/4							
	300	45	0.01 (Filtration efficiency 99.99%)	Rc 1/4					Not Possible	5 to 120	5 to 120
	302			TSJ 1/4							
	305			URJ 1/4							
315											
SFC	100	240	300	Rc 1/4, 3/8	Not Possible	5 to 120	5 to 120				
	102			TSJ 1/4, 3/8							
	105			URJ 1/4, 3/8							

Connection symbol

Symbol	Meaning	Description
TSJ	Tube Swage Joint (Equivalent to Swagelok® fittings)	A type of the self-align fittings Popular in semi-conductor industry Outside diameter 1/4" = ϕ 6.35 mm Outside diameter 3/8" = ϕ 9.53 mm
UOJ	Union O-ring Joint (Equivalent to Swagelok® VCR® fittings)	A type of the O-ring seals Popular in semi-conductor industry Outside diameter 1/4" = ϕ 6.35 mm
URJ	Union Ring Joint (Equivalent to Swagelok® VCR® fittings)	A type of the metal seal fittings Popular in semi-conductor industry Outside diameter 1/4" = ϕ 6.35 mm Outside diameter 3/8" = ϕ 9.53 mm

Variant Model

Aluminum body

- Light weight and inexpensive.
- For small flow rate filtration.
- White anodized aluminum treatment.

Filtration grade change

- Filtration grade is selectable with stainless steel element between 2 to 120 μ m because of adopting a sintered metal stainless steel element.

5 P. 221

5 P. 221

5 P. 221

Model	Variant model	
	Aluminum body	Filtration grade change
SFA	100	
	101	
	102	
	103	
	200	
	201	—
	202	▲
	203	
	300	
	301	
SFB	100	◎
	101	
	102	
	103	
	104	
	200	○
	201	
	202	◎
	203	
	300	
SFC	100	
	102	
	105	

◎ : Made to Order (*1) ○ : Special order A (*2)

▲ : Special order B (*3) — : Not available

*1) Special listed in the catalog

*2) Available by modifying the standard model.

*3) This is technically possible, but consult with SMC for dimensions, costs and delivery.

Integrated production in a clean environment 5 P. 222

Under a clean environment, all components are washed by ultrasonic wave/ultra-pure deionized water. Assembly inspection and antistatic double packaging processes are conducted in an integrated production system.

- Assembly environment**
- Clean room Class M5.5 (ISO Class 7)*
 - Clean bench Class M3.5 (ISO Class 5)*

*Fed.Std.209E () : based on ISO14644-1

Upper concentration for cleanliness class (Particles/m³)

Particle diameter (mm)	Cleanliness level	
	Class 5	Class 7
0.1	10 ⁵	(10 ⁷)
0.2	23,600	—
0.3	10,100	1,010,000
0.5	3,500	350,000
5	29	2,900
Particle diameter range for cleanliness class	0.1 to 5	0.3 to 5
Relation to the Fed. Std. 209E	Class 100	Class 10,000

• Number in a () is the reference value for evaluating the cleanliness class.

• Fed.Std.=FEDERAL STANDARD

Clean Air Filters

- Nominal filtration rating: **0.01** μm (filtration efficiency 99.99%)
- Initial pressure drop: **0.03** MPa (at inlet pressure 0.7 MPa, maximum flow)
- Maximum operating pressure: **1.0** MPa (at 20°C)

5 P. 243



Type	Disposable type (non-replaceable element)			Cartridge type (replaceable element)				
Flow rate ℓ/min (ANR) (at inlet pressure 0.7 MPa)	Up to 60	Up to 80	Up to 100	Up to 300	Up to 400	Up to 500	Up to 100	
Port size	One-touch fitting ^{Note 1)}	$\varnothing 4$	$\varnothing 6$	$\varnothing 8$	$\varnothing 8$	$\varnothing 10$	$\varnothing 12$	—
	Female thread	—	—	Rc 1/4, G 1/4 NPT 1/4	—	—	Rc 1/4, G 1/4 NPT 1/4	Rc 1/4, G 1/4, NPT 1/4
Case material	Resin			Resin		Aluminum	Stainless steel	
Fluid	Air (Nitrogen)							
Nominal filtration rating	0.01 μm (filtration efficiency: 99.99%) ^{Note 2)}							
Initial pressure drop	0.03 MPa (at inlet pressure 0.7 MPa, maximum flow)							
Operating pressure (at 20°C)	-100 kPa to 1.0 MPa (in case of nitrogen: 0.99 MPa)							
Operating temperature	5 to 45°C							

Note 1) When using One-touch fittings, handle them in accordance with instructions of Clean One-touch Fittings (Series KP).
 Note 2) The clean air filter is designed for the filtration of solid objects. It is not suitable for the separation of water and oil.

Integrated production in a clean environment

Under a clean environment, all components are washed by ultrasonic wave/ultra-pure deionized water. Assembly inspection and antistatic double packaging processes are conducted in an integrated production system.

Upper concentration for cleanliness class (Particles/ m^3)

Particle diameter (mm)	Cleanliness level	
	Class 5	Class 7
0.1	10^5	(107)
0.2	23,600	—
0.3	10,100	1,010,000
0.5	3,500	350,000
5	29	2,900
Particle diameter range for cleanliness class	0.1 to 5	0.3 to 5
Relation to the Fed. Std. 209E	Class 100	Class 10,000

- Number in a () is the reference value for evaluating the cleanliness class.
- Fed.Std.=FEDERAL STANDARD

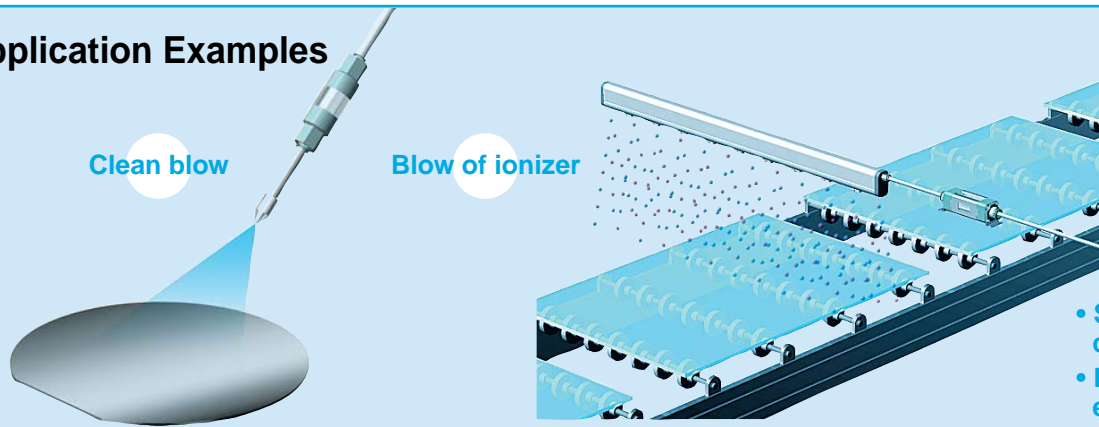
Assembly environment

- Clean room
Class M5.5 (ISO Class 7)*
- Clean bench
Class M3.5 (ISO Class 5)*

*Fed.Std.209E () : based on ISO14644-1

5 P. 245

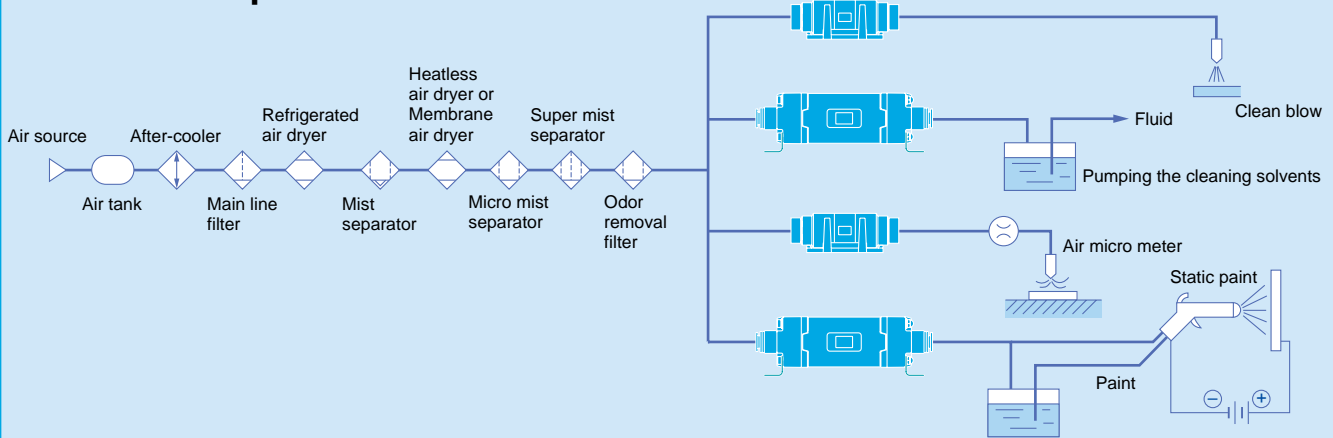
Application Examples



* When blowing, take care not to entrain ambient air which could contaminate the workpieces.

- Substitution of chamber
- Fluid pumping, etc.

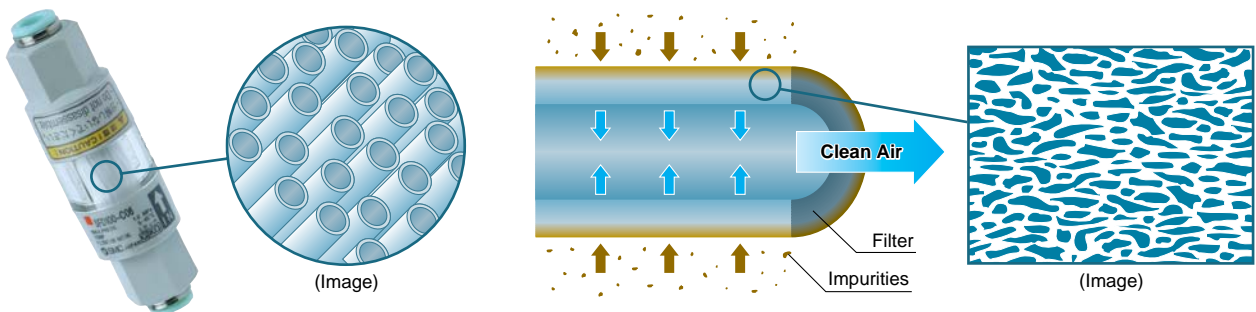
Circuit Examples



* The equipment mounted to the outlet side of SFD should be cleaned by flushing and have the same level of cleanliness as SFD.

Hollow fiber membrane

The hollow fiber membrane has a porous construction with numerous fine holes on a straw type fiber membrane wall. The hollow fiber membrane filter traps and filtrates the impurities from the compressed air through the overlapping layered fine holes.



Clean Air Module

Modularizes clean equipment (Reduced piping man-hours/space-saving). Easily obtains clean air.

- Nominal filtration rating: **0.01 μm** (filtration efficiency 99.99%)
- Fluid contact space: Grease-free, Silicon-free
- Clean-room assembly and **double**-packaging



LLB3
Flow range: 5 to 100ℓ/min (ANR)



LLB4
Flow range: 50 to 500ℓ/min (ANR)

Clean Air Module Common Specifications

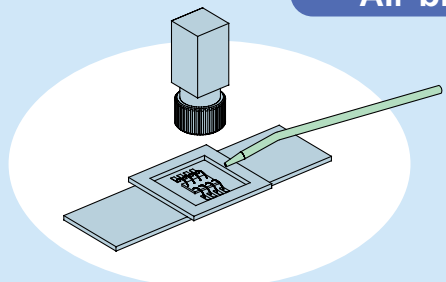
Model	LLB3	LLB4
Fluid	Clean air, N ₂ gas (Inlet air conditions: equivalent to ISO 8573-1 and Quality Class 1.4.1-1.6.1) <small>Note 3)</small>	
Maximum operating pressure	0.7 MPa	
Set pressure	0.05 to 0.4 MPa	
Withstand pressure	1.0 MPa	
Fluid temperature	5°C to 45°C (No freezing)	
Ambient temperature	* The guaranteed display of digital flow switch ranges between 15 and 35°C.	
Flow range <small>Note 1)</small>	5 to 100 ℓ/min (ANR)	50 to 500 ℓ/min (ANR)
Nominal filtration rating <small>Note 2)</small>	0.01 μm (Filtration efficiency 99.99%)	
Fluid contact space	Grease-free, Silicon-free	
Material	Body	PBT
	Module connection seal	FKM
	One-touch fitting seal	EPDM

5 P. 257

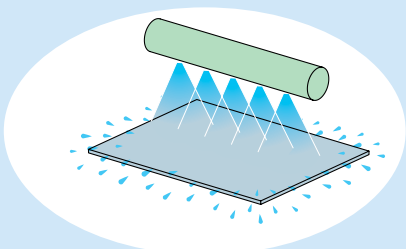
Note 1) The maximum flow rate varies depending on set pressure. Refer to "Flow Characteristics" for detail.
 Note 2) According to SMC measurement conditions.
 Note 3) Refer to page 270 in Best Pneumatics No. 5 "Operating Environment."

Applications

Air-blow

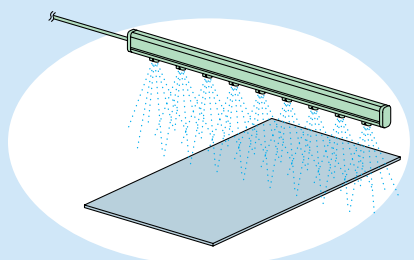


N₂ blow to prevent lead frame oxidation,
N₂ blow to prevent detection camera blur



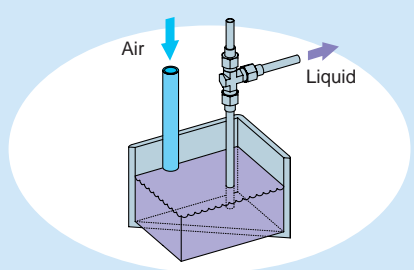
Prevents traces of water droplets.
Air-knife

Ionizer



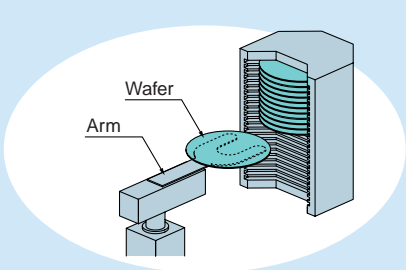
Supplies main pressure to the ionizer.

Applies pressure to tank



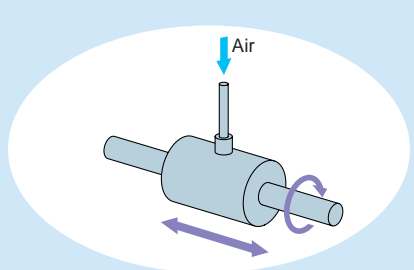
Compressed air for lifting clean liquid

Adsorption and transfer



Suction/release air for wafer-transfer robot

Static pressure gas bearing



Heavy Duty Auto Drain

Model		Max. drain discharge	Operation	Valve type	Max. operating pressure (MPa)	Proof pressure (MPa)	Operating pressure range (MPa)	Ambient and fluid temperature (°C)	Fluid
ADH	4000	400 cc/min. (In case of water at 0.7 MPa pressure)	Float type	N.O. (Open when pressure is not applied)	1.6	2.5	0.05 to 1.6	5 to 60	Compressed air



ADH

- Reliable to heavy duty operation
- Large drain discharge capacity
- Easy manual flush button: Manual discharge & flushing
- Common exhaust is possible at the drain outlet.

5 P. 280

Variant Model

Model		With ball valve	With bracket	Painting color change
ADH	4000	◎	◎	○

◎ : Made to Order (*1) ○ : Special order A (*2)

*1) Special listed in the catalog

*2) Available by modifying the standard model.



With ball valve

With bracket

Differential Pressure Gauge

Model		Method	Diaphragm size	Max. operating pressure (MPa)	Proof pressure (MPa)	Scale range (MPa)	Accuracy (MPa)	Ambient and fluid temperature (°C)	Fluid
GD	40	Diaphragm	ø40	1	1.5	0.0 to 0.2	±0.006	5 to 60	Compressed air



GD

5 P. 283

Variant Model

Pressure unit indication change

Possible to change the standard MPa unit to psi, bar unit or the parallel notation.

With white Vaseline

Changing to white Vaseline instead of grease or turbine oil etc. (Applied for painting)

Copper-free, Fluorine-free

No copper and no fluorine are included. Nickel plated on copper materials. (Applied for display manufacturing)

Model		Pressure unit indication change	With white Vaseline	Copper-free, Fluorine-free
GD	40	○	○	▲

○ : Special order A (*1) ▲ : Special order B (*2)

*1) Available by modifying the standard model.

*2) This is technically possible, but consult with SMC for dimensions, costs and delivery.