

SINTTEK - HT

SINTTEK-HT is medium for cooling and greasing intended for metalsmith works in the process of processing of non ferrous and ferrous metals and also their alloys with high degree of EP (Power and Force) and that is:cutting,drilling,milling and grinding at most complex operations.

SINTTEK-HT is a syntetic biodissolving cooling liquid that doesn't consist of oil derivatives,nitrate,amines.It is non-toxic,non-irritating to the skin during manipulation and non-irritating to the mucous membrane during usage.Important characteristic is that **SINTTEK-HT** after processing the materials do not corrode.

During work with **SINTTEK-HT** and during the most complex operations with high speeds doesn't come to madding and doesn't spray in the operating surrounding.With **SINTTEK-HT** we haven't the effect of foaming in the system.

Physical-chemical characteristics

- Density (15 C)	1.02 gr/ sm
- pH – factor 2% r-r	8,6
- colour	colorless clear liquid
- odour	usual
- base	syntetic
- test on corrosion 2%	0 % 0

Usage manual:

For processing we recommend **SINTTEK-HT** solution of 2 % to 10 % depending of the processing and type material.The solution is made with tap water.

Warning :

During the first use of **SINTTEK-HT** we recommend thoroughly cleaning of the reservoir and system of cycle flow of the maschine ,with water.

Packing and storage :

SINTTEK-HT is packed in plastic drums of 208 l and plastic drums of 50 l (packed in plastic containers because of the easter manipulation ,to avoid deviated and corroded metal drums).

Storage is recommended in rooms temperature above 5 C. **INZENERING-**

Electrolux-Makotexna