

Allprint

DN A-series

**diode-pumped
Nd:YAG laser markers**

**THE NEW
GENERATION**

ALLTEC's new generation of diode-pumped Nd:YAG laser marking systems convinces by an unprecedented combination of throughput, flexibility, user-friendliness, reliability, and economy.

Throughput and flexibility

- extreme marking speeds:
up to 30,000 mm/s resp. 1,300 characters/s
- marking also of very fast moving products:
up to 15 m/s
- high laser power and excellent laser beam quality:
 - extreme intensities at the product and consequently broad application spectrum
 - laser power reserves also for future applications
- laser beam properties adjustable to the application:
 - from fundamental mode for highest resolution to
 - HQ multimode for metal engraving

User-friendliness

- fully programmable: marking information plus process parameters
- *Smart* Graph Windows-based user interface: intuitive and functional generation of marking jobs
- no font, code or graphics restrictions
- import filters for all common data formats
- Touch Screen: operation in the line at the touch of a button
- user hierarchy: user-dependent interface, password protected to prevent unauthorized access resp. operation

Reliability

- strictly modular setup optimized for longevity, hassle-free operation, and economy
- laser unit stabilized against mechanical stress such as vibrations
- sealing of housings: safe longterm operation also in critical environments
- cutting-edge controller technology: real-time operating system, digital signal processors for fast and safe data processing and exchange, internal CAN bus, Ethernet communication between PC and marking system
- interface concept prepared also for communication in future production lines



Economy

- minimized energy consumption, reduced operating costs
- virtually maintenance-free over thousands of hours
- high lifetime of laser diodes
 - simple and quick pump chamber exchange directly in the line
- worldwide service network with fair ALLTEC service rates and spare part prices.

ALLTEC
A VIDEOJET company

Marking Features

- Marking speed ● Programmable, 0 - 30,000 mm/s
● Up to 1300 characters/s)^a
- Line speed ● 0 - 15 m/s)^a
- Marking field ● Dependent on focusing optics:
25 x 25/ 70 x 70/ 115 x 115/
170 x 170/ 240 x 240/ 560 x 560
mm², options
- Marking formats ● Standard industrial fonts (Type 1
Windows® and True Type fonts)
● Individual and dot-matrix fonts
● Machine readable codes
(OCR, 2D-matrix, bar codes, etc.)
● Graphics, logos, symbols, etc.
● Linear, circular, angular reverse
marking
● Rotation, mirroring, expansion,
compression of texts, logos etc.
● Sequential and batch numbering
● Automatic date, time, shift coding,
real-time clock function
● On-line marking of individual data,
esp. fast multi-bin capability

Software

- Smart Graph ● Graphical user interface under
Windows® 2000/ XP
● Full feature text/ data/ graphics/
parameter editor for generation of
texts, codes, individual fonts,
logos, symbols, graphics
● Easy access to standard CAD and
graphics programs by convenient
import functions
(dwg/dxf/ai/jpg/tif/pcx/bmp etc.)
● On-the-fly marking
● WYSIWYG
- Command languages ● Selectable, installed: English,
German
● Further languages optional
- User hierarchy ● User-dependent interface,
password protection to prevent
unauthorized access/ operation
- Storage ● RAM up to 256 MB
● Multi Media Card up to 256 MB

Laser & Marking Head

- Laser type ● Diode-pumped Nd:YAG laser
● Laser wavelength 1,064 nm
● Power class 50 W
● Pulse frequency programmable:
cw, 100 – 65,000 Hz
- Beam deflection ● Digital high-speed
galvanometer scanners
- Focusing ● Precision laser scan lens: focal
length 56/ 100/ 163/ 254/ 420/
810 mm and options

Controller

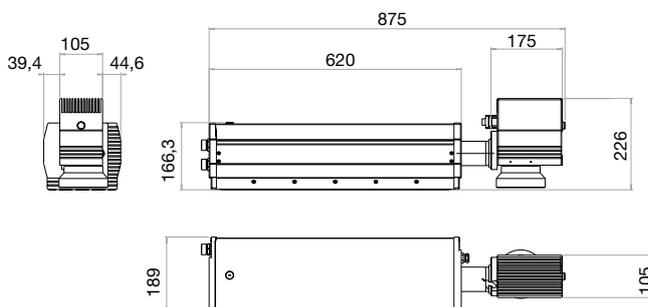
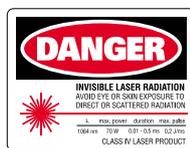
- Concept ● Real-time operating system
● Digital signal processors
● Internal CAN bus
● Ethernet communication between
PC and marking system
- Communication ● RS232 interfaces
● Ethernet for PC networks
● Optional CAN, Profibus
● Bar code reader input
● Shaft encoder input
● More than 100 Input/Output ports
for digital direct-selection of jobs,
product detectors, machine/ user
interlocks, alarm signals,
Start/ Stop signal, etc.
● Customer specific solutions

Utilities

- Consumables ● Non
- Power Control ● Controller, supply, cooling unit
Module PCM ● Dimensions ca. W525 x D631 x
H732 mm³ (without wheels)
- Cooling ● Internal water/ air heat exchanger
- Electrical ● 110 V/ 230 V, 48 - 62 Hz, 1 PH,
2 kW incl. cooling
- Environment ● Temperature 5 - 40 °C (40 - 105 °F)
● Humidity 10 - 90 %, non condensing
- Sealing ● Better IP54

^a max. speeds depend on application

Due to our policy of continuous improvement,
specifications are subject to change without notice.



Marking unit, measures in mm



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