



ЕЛЕКТРОЛУКС Electrolux

Factory - Intelligent Engineering, Shop, Sales and Service

13119 SERIES FUNCTIONAL CHARACTERISTICS



A modular chair with special acoustic characteristics. The seat is supported by a tubular frame, and an injected polyamide shell is fixed to the back of this frame. The shell is perforated to provide exceptional acoustic performance. The frame also supports the seat pad, a monobloc composed of moulded plywood, polyurethane foam and upholstery. All of these components are integrated in the interior of the mould when the polyurethane is foamed.

The backrest is also supported by a tubular frame, with the shell fixed to the back of this frame and upholstered foam to the front. The lower part of the frame ends in a 22-mm axis that is housed in support anchors in the middle column of the chair's pedestal. The seat and backrest are each composed of a block of moulded polyurethane foam with an internal metal structure. Upholstery is joined to the foam using the INTEGRAL FORM system, without seams or stitching.

A 5-mm fire barrier (TS System) is incorporated between foam and upholstery on both the seat and the backrest to prevent fire from reaching the foam, delaying the spread of flames and emission of toxic gases.

The chair is supported by two cast aluminium side pedestals, finished in epoxy powder, which are highly resistant to impacts and abrasion. Pedestals (side frames) are fixed directly to the floor of the hall, and each is positioned between and shared by two chairs. Acoustic perforations on the back surface of the seat ensure proper acoustic absorption when seats are raised and not in use. The seat pivots automatically when the chair is vacated. This movement results from the action of a coil spring located inside the shell. The system is maintenance-free. Armrests are integrated in side frames and upholstered in the same manner as the seat and backrest.

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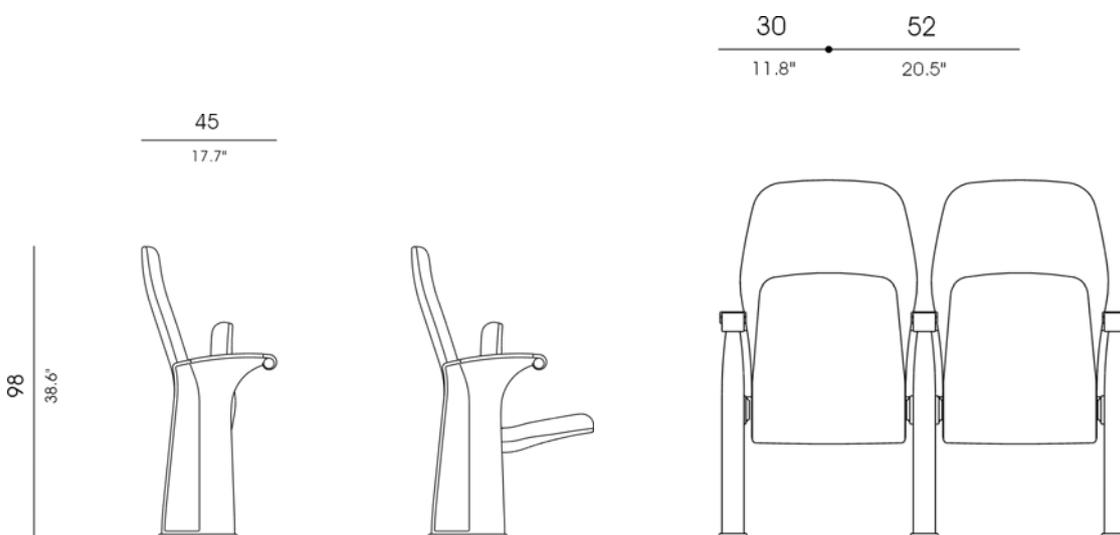
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TECHNICAL CHARACTERISTICS



STRUCTURE:

- Steel tube and plate, arc welds with continuous wire feed

POLYURETHANE FOAM:

- Seat density: 65 kg/m³
- Backrest density: 57 kg/m³

PAINT:

- Electrostatic epoxy powder
- Coat thickness: 70-80 microns
- Grid adherence: 100%

Ovo je crtež e sopstvenost na Electrolux-Bitola. Bez negovo pismeno odobruvanje istiot nesmee da se prepisuva , umnozava niti kopira bez soglasnost od Electroluks vo sprotno se snosat posedici vo smislana clenovite 163 i 164 od kriticniot zakon R.M. (povreda na avtorsko pravo)

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UPHOLSTERY:

- Pilling: Index 5 BS 5811
- Material: UNE L-2630
- Breaking load: 20 kg/mm²

MATERIAL : Polyamide

FIRE BEHAVIOUR STANDARDS:

- United Kingdom: BS 5852. Section 5. Ignition sources 0, 1 and 5
- Germany: DIN 54342, part 1 and 2
- Italy: CSE RF/4/83 class 1. IM
- Spain/France: UNE 2372/NF 92-503
 - o Upholstery: M1/Foam: M4/Plastic: M3
- USA: CAL TB 133 (with certified fabric)

WEIGHT: 21 kg

VOLUME: 0.17 m³ (per unit, disassembled)

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